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**parts 8 - Heat**

**Code SPICER**

**41-8 127381 NL2**

**OF 127 8-41**

**127428 SPICER**

**17 G 6-39 JD77**

**85405 86 5 2 3 1**

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**3 127 0H 6 8 6 17**

**G. 4 Inspection**

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**Inspection**

**Failure Analysis**

**Failure analysis**



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***is the process of  
determining the  
original***

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parts with  
ground or  
polished surfaces  
in solvent. There  
are many  
suitable  
commercial***

**solvents  
available.**

***Kerosene and  
diesel fuel are  
acceptable.***

**WARNING**

***Gasoline is not  
an acceptable  
solvent because  
of its extreme  
combustibility. It  
is unsafe in the  
workshop  
environment. 2.***

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***Wash castings or other rough parts in solvent or clean in hot***

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***Note: Spicer 10 Series™***

***Driveshafts are found on vehicles throughout the world. Therefore,***

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***this manual  
includes  
worldwide  
terminology.  
General Safety  
The following  
WARNINGS and  
CAUTIONS should  
be read and  
understood  
before  
attempting any  
service or repair  
on the various***

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**components of  
the driveshaft  
assembly.**

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**This manual  
encompasses  
inspection,  
lubrication,  
removal and  
installation  
procedures for  
Spicer Life Lite**

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assemblies.  
Important  
Features of a  
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solutions to meet  
the full spectrum  
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Procedure. Ring  
Gear and Pinion.  
Note: Ring gear  
and drive pinion  
are matched  
parts and must  
be replaced in  
sets. 1 - Part**~~

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**number 2 -**

**Number of ring  
gear teeth 3 -**

**Manufacturing  
numbers 4 -**

**Matching gear  
set number 5 -**

**Number of pinion  
teeth 6 - Date**

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Pinion Note: Ring  
gear and drive  
pinion are  
matched parts  
and must be  
replaced in sets.  
1 - Part number  
2 - Number of  
ring gear teeth 3**

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**- Manufacturing numbers 4 - Matching gear set number 5 - Number of pinion teeth 6 - Date code 7 - Indicates genuine Spicer parts 8 - Heat code.**

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before you begin  
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**G. 4 Inspection**

**Inspection**

**Inspection**

***Failure Analysis  
Failure analysis  
is the process of  
determining the  
original***

~~***Service Manual -  
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***1. Wash steel  
parts with  
ground or  
polished surfaces  
in solvent. There  
are many***

***suitable***

***commercial***

***solvents***

***available.***

***Kerosene and***

***diesel fuel are***

***acceptable.***

***WARNING***

***Gasoline is not***

***an acceptable***

***solvent because***

***of its extreme***

***combustibility. It***

***is unsafe in the***

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**workshop  
environment. 2.  
Wash castings or  
other rough  
parts in solvent  
or clean in hot**

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Spicer Parts**~~

**Note: Spicer 10  
Series™**

**Driveshafts are  
found on  
vehicles**

**throughout the world. Therefore, this manual includes worldwide terminology. General Safety**  
**The following WARNINGS and CAUTIONS should be read and understood before attempting an y**

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***service or repair  
on the various  
components of  
the driveshaft  
assembly.***

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encompasses  
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installation***

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assemblies.***

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Features of a  
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Spicer offers a  
complete range  
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solutions to meet  
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***of needs in  
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Note: Ring gear  
and drive pinion  
are matched  
parts and must**

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***be replaced in sets. 1 - Part number 2 - Number of ring gear teeth 3 - Manufacturing numbers 4 - Matching gear set number 5 - Number of pinion teeth 6 - Date code 7 - Indicates genuine Spicer***

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gear and drive  
pinion are  
matched parts  
and must be  
replaced in sets.  
1 - Part number**

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**2 - Number of  
ring gear teeth 3  
- Manufacturing  
numbers 4 -  
Matching gear  
set number 5 -  
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before you begin  
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**questions, contact your Spicer® T ransmission representative. The information in this service manual was current at the time of publication. This information is subject to change at any time without**



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***notice. Use a  
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