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Improvement**

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***The 5-Step Process of Ongoing Improvement STEP 1: IDENTIFY YOUR CONSTRAINT (S). Identify your bottleneck resources***

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*(where capacity is less than or equal to the... STEP 2: FIND WAYS TO EXPLOIT YOUR CONSTRAINT (S). Start by finding ways to unlock capacity at the bottlenecks without... STEP 3: ...*

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***that sets us on a path of ongoing improvement. Pursuing such a goal necessitates more than one breakthrough. In fact it requires many.***

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get home the next afternoon, the  
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